



Head Office: The Old Grammar School, 3-7 Market Square, Amersham, Bucks. HP7 0DF
Tel: (44) 1494 434600 Email: foodnettechnical@foodnet.ltd.uk

Technical Specification		
Product: Petit Pois Manufacturing	Last Update: 31/01/2020	Product Code: PET001

PACK SIZE 1 x 2.5kg; 1 x 10kg; 1 x 20kg;

ORIGIN: UK / Belgium / France / Spain

GENERAL The product shall be prepared from fresh sound raw material that is free from all toxic residues and taints and shall comply with all current UK/EU Food Legislation. The product is intended to be used as ingredient that is further processed and heat-treated before final consumption.

INGREDIENTS Petit Pois 100% Declare as: Petit Pois
(*Pisum sativum*)

PROCESSING Petits Pois are delivered fresh to the factory, each load is sampled and assessed for foreign material and physical defects. The load is then cleaned, blanched, frozen and filled into bulk palletainers. The frozen petits pois are sampled and assessed against this specification. The palletainers are then labelled and transferred to the cold store, where they are stored at -18°C until required for packing.

PACKING During packing, the petit pois are inspected before weighing and filling into blue poly lined cartons. The cartons are Best Before and Production date coded, checkweighed and metal detected, palletised and stretch wrapped before being returned to store at -18°C to await despatch to the UK at -18°C.

QUALITY CONTROL Checks are carried out on the following: -

Processing: -	Raw material Final Product Temperature
Packing: -	Metal detection Check weighing Final product physical defect levels Organolepsis Case quantity Case sealing Case coding and print quality

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DEFECT TOLERANCES

Assessed on 1000g Sample

Foreign Matter	Nil
Foreign Extraneous Vegetable Matter	Nil
Extraneous Vegetable Matter (number)	1

Assessed on 200g sample (frozen)

Cuts (w/w)	15%
Damage (w/w)	8%

Assessed on 200g sample (defrosted)

Khaki and/or sour (number)	1
Blemished (number)	3
Blonds (number)	1
Pale (number)	20

DEFINITIONS OF DEFECTS

Foreign Material

This includes any material not derived from the petits pois plant or defined as EVM. Examples of Foreign Matter include insects, pieces of insects, wood, glass, stones, metal, toxic berries, seed or flower heads, snails, slugs or any other material which will render the product unacceptable.

Foreign Extraneous Vegetable Matter

This includes any vegetable matter not derived from the petits pois plant.

EVM

This includes any harmless vegetable matter other than petits pois which is derived from the petits pois plant or harmless vegetable material such as pieces of pods, tendrils and leaves.

Damage

This includes:

- (i) Petits pois where a whole cotyledon or large part of a cotyledon has been separated.
- (ii) Separate whole cotyledons.
- (iii) Loose skins or pieces of skin.
- (iv) Petits pois wholly crushed.

Cuts

These are whole petits pois which possess splits in their skins which exceed one third of the circumference of the pea.

Khaki and/or Sour Peas

Petits pois which are khaki in colour and or may possess a sour taint.

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Blemished

Petits pois which are stained or spotted, seriously blemished (ie. affecting the appearance of the pack). insect damaged petits pois and seriously shrivelled petits pois.

Blonds

These are edible petits pois which are completely yellow or white. This does not include sour or rotten petits pois.

Pale

These are petits pois where more than one third of the surface is noticeably lacking in green colour but the remainder of the surface retains a tinge of green when compared with the rest of the sample.

The below minimum numbers of samples should be inspected and average result to be out-of-spec.

Quantity Delivered (Kg)	Minimum samples to be taken (1Kg of product per each item)		
	10Kg Boxes	20Kg Bags	25Kg Bags
<1000	4	2	2
<2000	8	5	4
<5000	10	7	5
<10000	15	10	8
≤27000	20	15	12

ORGANOLEPSIS (Carried out on a thawed sample.)

COLOUR

May be a range of greens represented, some yellow tints may be evident, but no grey tints. May be slightly dull.

FLAVOUR

Weak characteristic petits pois flavour with little or no sweetness, may slightly starchy.

TEXTURE

Flesh firm, mealy or non-uniform, and/or skins tough.



Average sample

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MICROBIOLOGICAL

Organism	Target	Maximum
<i>TVC @ 30°C</i>	5×10^5	1×10^6
<i>Total Coliforms</i>	5×10^2	3×10^3
<i>E. coli</i>	Nil	1×10^2
<i>Listeria mono</i>	Absent in 25g	1×10^2
<i>Salmonella</i>	Absent in 25g	Absent in 25g

ANALYTICAL Product shall be blanched to give a negative peroxidase reaction (guaiacol test) between 50 and 60 seconds.

WEIGHT CONTROL The product shall be packed to minimum weight.

METAL DETECTION All cartons shall be passed through a metal detector. The system shall be tested at least every 2 hours using ferrous, non-ferrous and stainless-steel test pieces.

BEST BEFORE DATE The product shall be twenty-four months following the month of packing. Minimum BB date on delivery: 6 months.

TRACEABILITY INFO Production date or Lot number printed on the label as well as customer order number and/or delivery date.

STORAGE CONDITIONS Keep frozen at - 18°C at all times.

CARTON LINERS Blue food grade polythene liner of a minimum thickness of 30µm.

CARTONS Corrugated fibreboard of glued construction, no metal staples to be used. Shall be sealed using blue adhesive tape.

SACKS Blue food grade polythene sack of a minimum thickness of 110µm.

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NUTRITIONAL INFORMATION

This data conforms to the requirements of EC Council Directive 90/496/EEC

100g of uncooked petit pois typically contains: -

Parameter	Value / 100g	Methodology
Energy - kcal	66	McCance & Widdowson 5 th Edition
Energy - kJ	280	McCance & Widdowson 5 th Edition
Moisture	79.1g	McCance & Widdowson 5 th Edition
Carbohydrate	8.8g	McCance & Widdowson 5 th Edition
- as sugars	2.5g	McCance & Widdowson 5 th Edition
- as polyols	0.0g	McCance & Widdowson 5 th Edition
- as starch	4.1g	McCance & Widdowson 5 th Edition
Fat	0.9g	McCance & Widdowson 5 th Edition
- as saturates	0.2g	McCance & Widdowson 5 th Edition
- as mono unsaturates	0.1g	McCance & Widdowson 5 th Edition
- as poly unsaturates	0.5g	McCance & Widdowson 5 th Edition
Protein	5.7g	McCance & Widdowson 5 th Edition
Fibre	5.1g	McCance & Widdowson 5 th Edition
Sodium	3mg	McCance & Widdowson 5 th Edition
Vitamin A	68µg	McCance & Widdowson 5 th Edition
Vitamin B ₆	0.10mg	McCance & Widdowson 5 th Edition
Vitamin B ₁₂	0.0µg	McCance & Widdowson 5 th Edition
Vitamin C	17mg	McCance & Widdowson 5 th Edition
Vitamin D	0.0µg	McCance & Widdowson 5 th Edition
Vitamin E	0.18mg	McCance & Widdowson 5 th Edition
Thiamin	0.32mg	McCance & Widdowson 5 th Edition
Riboflavin	0.10mg	McCance & Widdowson 5 th Edition
Niacin	2.1mg	McCance & Widdowson 5 th Edition
Folic Acid	78µg	McCance & Widdowson 5 th Edition
Biotin	0.5µg	McCance & Widdowson 5 th Edition
Pantothenic Acid	0.14mg	McCance & Widdowson 5 th Edition
Calcium	33mg	McCance & Widdowson 5 th Edition
Phosphorus	90mg	McCance & Widdowson 5 th Edition
Iron	1.5mg	McCance & Widdowson 5 th Edition
Magnesium	27mg	McCance & Widdowson 5 th Edition
Zinc	0.9mg	McCance & Widdowson 5 th Edition
Iodine	2µg	McCance & Widdowson 5 th Edition
Potassium	190mg	McCance & Widdowson 5 th Edition

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GMO DECLARATION

Does the product, or any of its ingredients contain any genetically modified material (whether viable or not)? YES / NO

Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? YES / NO

Is the product or any of its ingredients produced from, but not containing any genetically modified material? YES / NO

Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? YES / NO

Have genetically modified organisms been used to produce processing aids or additives but where such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? YES / NO

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2020

IRRADIATION POLICY

I confirm that the product supplied by Foodnet Limited under this specification has not undergone any irradiation treatment or process. I further confirm that no ingredient or processing aid used in conjunction with this product has undergone irradiation treatment.

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2020

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FOOD INTOLERANCE

Food Intolerance Data				
Does the material supplied contain any of the following? (NO) Absent, (YES) Present				
Allergen	NO / YES	Reason for presence if YES		
Milk & Milk Derivatives	NO			
Egg & Egg Derivatives	NO			
Animal Products (*)	NO			
Fish/Shellfish/Crustaceans/Molluscs	NO			
Cereals (**)	NO			
Gluten	NO			
Yeast/Yeast Extract	NO			
Soya/Soya Derivatives	NO			
Fruit & Fruit Derivatives	NO			
Beef & Beef Products	NO			
Pork & Pork Products	NO			
Lamb & Lamb Products	NO			
Poultry & Poultry Products	NO			
Legumes	YES	Petit Pois 100%		
Peanuts	NO			
Sulphite >10ppm	NO			
MSG	NO			
BHA / BHT	NO			
Benzoates	NO			
Glutamates	NO			
Azo & Coal Tar Dyes	NO			
Added Colour	NO			
Added Flavour	NO			
Preservatives	NO			
Antioxidants	NO			
Added Salt	NO			
Nuts/Nut Oils	NO			
Caffeine	NO			
Sesame Products	NO			
Garlic	NO			
Poppy Seeds	NO			
Mustard	NO			
Celery/Celeryiac	NO			
Lupins	NO			
*Including any product derived from slaughtered animals, e.g. gelatine, rennet				
**Including wheat, corn, barley, rye, oats, etc.				
<u>Please be aware the manufacturing sites we supply this item from may handle allergens in production. Procedures are in place to prevent cross-contamination.</u>				
Is this product Suitable for:				
Vegans	Yes (Not certified)	Vegetarians	Yes	Organic
Halal	Yes (Not certified)	Kosher	Yes (Not certified)	

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FOOD ADDITIVES

E. Number	Name	In Which Ingredient	Function in Ingredient	Function in Final Product	% In Final Product
None					

COSHH Data

Treat as you would any frozen material i.e. if engaged in prolonged handling of the vegetables wear gloves.

Care should be used when lifting full cases of vegetables.


There are no other perceived COSHH implications regarding the use of frozen vegetables.

THE CONTENTS OF THIS SPECIFICATION ARE CONFIDENTIAL TO FOODNET LTD AND THE CUSTOMER, AND MAY NOT BE DISCLOSED TO ANY OTHER PARTY.

Signed on behalf of Foodnet Ltd:

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2020

Signed on behalf of the Customer:

Name:

Job Title:

Signature:

Date:

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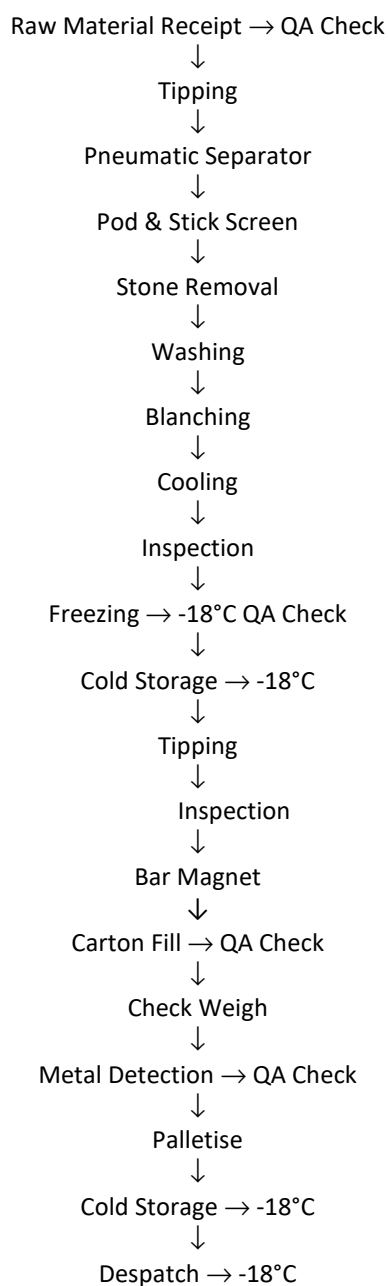
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PROCESS INFORMATION

PROCESS FLOW CHART*

*Note: this is a generic flow chart which does not refer to any specific production site.

PETITS POIS



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Issues & Amendments

Issue N°	Amend. N°	Date	Amendments	Compiled by
1	1	01/02/2016	New entry	G. Oberto
2	1	01/05/2017	Defect tolerances – minimum ref samples; Reviewed BB and Traceability info. Added Storage Conditions. Reviewed Food Intolerance table, Flow Chart and Amendment table.	G. Oberto
3	1	31/01/2020	3 Year update – general revision	G. Oberto

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