

Head Office: The Old Grammar School, 3-7 Market Square, Amersham, Bucks. HP7 ODF Tel: (44) 1494 434600 Email: foodnettechnical@foodnet.ltd.uk

Technical Specification			
Product:	Last Update:	Product Code:	
Whole Ginger Peeled	31/01/2020	GIN005	

**PACK SIZE** 1 x 10kg;

ORIGIN: China

**GENERAL** The product shall be prepared from fresh sound raw material that is free from all toxic residues and taints and shall comply with all current UK/EU Food Legislation. The product is intended to be used as ingredient that is further processed and heat-treated before final consumption.

**INGREDIENTS** Ginger 100% Declare as: Ginger

(Zingiber offinale)

**PROCESSING** The ginger roots are delivered and held in chill store at 2°C until required for processing. During processing the root clustered (hands) are broken apart, inspected, peeled, disinfected in peracetic acid, rinsed in water, inspected, frozen to -18°C or below and stored in bulk at -18°C or below.

**PACKING** During packing the peeled ginger is inspected before weighing and filling into blue poly lined cartons. The cartons are Best Before and Production date coded, check weighed, metal detected, palletised and stretch-wrapped before being returned to store at  $-18^{\circ}$ C to await despatch to the UK at  $-18^{\circ}$ C.

**QUALITY CONTROL** Checks are carried out on the following: -

Processing: - Raw material

Final Product Temperature

Packing: - Metal detection

Check weighing

Final product physical defect levels

Organolepsis Case quantity Case sealing

Case coding and print quality

Doc Ref:	Issue date:	Issue No:	Prepared by:	Authorised by:
PRO-SPE	31.01.2020	3	G. Oberto	Rhys Owen



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## **DEFECT TOLERANCES**

Per 1000g	<u>Maximum</u>
Foreign Material	Nil
EVM	1
Attached skin fragments	1
Discoloured areas	1% w/w
Undersize	10% w/w

#### **DEFINITIONS OF DEFECTS**

# **Foreign Material**

This includes any material not derived from the ginger plant or defined as EVM, such as insects, pieces of insects, wood, glass, stones, metal, sand, grit, plastic or any other material which will render the product unacceptable.

#### **Extraneous Vegetable Matter (EVM)**

Vegetable material derived from the ginger plant other than the ginger flesh e.g. pieces of leaf etc but does not include skin from the cloves. Vegetable material not from the ginger plant will be counted as Foreign material.

## **Attached Skin Fragments**

This includes pieces of ginger skin which is adhering to the ginger.

## **Discoloured areas.**

These are portions caused by bruising of the ginger during harvest and are brown or buff.

## Undersize

Pieces which weigh less than 20g.

The below minimum numbers of samples should be inspected and average result to be out-of-spec.

	Minimum samples to be taken (1Kg of		
	product per each item)		
Quantity Delivered (Kg)	10Kg Boxes	20Kg Bags	25Kg Bags
<1000	4	2	2
<2000	8	5	4
<5000	10	7	5
<10000	15	10	8
≤27000	20	15	12

## **ORGANOLEPSIS** (Carried out on a thawed sample.)

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